

Yellow

$3 \times 4$ ,  $20 - 7$ ,  $12 + 2$ ,  $6 \times 3$ ,  $15 + 4$ ,  $10 \times 2$

Blue

$30 - 7$ ,  $21 + 3$ ,  $30 - 2$ ,  $27 + 2$

Green

$50 - 4$

Red

$60 - 7$ ,  $53 + 5$ ,  $70 - 6$ ,  $65 + 2$ ,  $70 - 3$ ,  $71 + 4$ ,  $80 - 4$