

Green

$5+6$, $19+3$, $27-4$, $37-5$, 11×3 ,
 $41+3$

Red

5×5 , $31+3$, 7×5 , 6×6 , $40+3$,
 $50-5$, $50-3$, $60-8$, $49+4$, $51+3$,
 5×11 , $60-4$, $52+5$, $51+7$, $69-6$,
 $62+3$, $70-3$, $72+2$, $79-4$, $73+3$,
 $89-4$

Blue

$60-5$