

Red

2×4 , $20 - 1$, $40 - 4$, $72 + 2$

Blue

5×2 , $30 - 2$, 11×4 , $70 - 7$,
 7×11

Green

10×3 , $40 - 5$, $34 + 3$, $64 + 4$,
 $100 - 15$